

Windmüller & Hölscher KG
Münserstraße 50
49525 Lengerich/Westfalen

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Glue Metering in a Paste Unit

Abstract

The invention relates to a paste unit for a bottom guide device for star seal bottom bags, which are formed from tube sections, for gluing of bottom warps or star seal bottom bags, and has at least the following characteristics:

a glue reservoir (4), and/or a glue source, a metering roller (3), which is connected with the glue reservoir (4), a glue application roller (2), which may be connected to the glue reservoir (4) or the glue source, and a making roller (1), which is connected to the glue application roller (2), and which transfers glue (7) from this roller (2) to the bottom warps or the star seal bottoms. Drive means are assigned to the above listed rollers (1, 2, 3). The paste unit of the bottom guide device described above is characterized in that the circumference speed of the glue application roller (2) and of the making roller (1) can be adjusted independently of one another.

(Figure 1)